

SOUTH PRODUCTION NOTES

Aug 14, 2015
Day Shift notes

BASF EMPLOYEES
261 Last Recordable
195 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Work on reprogramming the powder system as well as the ammonia pump will continue through Thursday. Hold line until further notice – may restart Friday.

#1 RC / AI 3952:

Holding the several bags on floor until restarting line.

Trimer: Stage 3 was inspected and no issues found.

#2 MED line / Cu 0860:

Batches requested have been completed on midnight shift.

#2 RC/ Cu 0860:

Hold until next material on line #2 made (see above).

#3 MED line / D-1702:

Started wet mix batches on midnight shift. Got through about half of the wet mix drums up on the third floor. Had some problems early with extruder seizing up.

#3 RC / D-1702:

HOLD bags on first floor were handled afternoon shift (two were OK and relabeled, one was topped off and relabeled). Also, three partial bags and two oversize drums brought to 2nd floor for refeeding. Calciner not feed as of late afternoon due to kicking out several times. Calciner is back up to temp and feeding.

#4 RC / D-0222 next

Clean out continued on midnight shift. Should be able to finish on days on Friday. Sheet in GI's office.

Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.

#5 RC / Cu 3818:

Continue to feed....more bags of Cu Carb in rail shed (Phibrotech). We should be double stacking the bags that come off of the calciner. They are not going anywhere anytime soon.

#6 RC & Dryer / D 1756

Still down...maintenance is in the process of evaluating the Sly scrubber / CTO control valve. For now, will have Lucas inspect and clean/repair/replace scrubber nozzles as needed, and Ameriwaste is tentatively scheduled to come in on Friday to look at the inside of the scrubber.

Sly Scrubber has been locked out for Lucas to look at the scrubber nozzles on Friday. Box is in 31.

West Pfaudler / D-0222

Batch was made on midnights. Holding for further instructions.

East Pfaudler/ D 1756:

Pipeline is full. Down until we get #6 and SLY scrubber back.

6 Tank:

Tank empty

7 Tank: KLP solution

Need to fill out Tank sheet every shift. Do not make a new tank. Tank is empty.

National Dryer / D-0222.

Continue to feed.

PK Blender: 3915 Pill Mix

No change since Tuesday afternoon:

Early on afternoon shift Tuesday operator tried starting batch but had high dp reading and could not get the DC in range. Soon after, he was pulled to work on Strikes. Need to inspect bags and try to get pressure drop lowered, then work on batches of pill mix. If dp does not stay in range, may have a bag issue (might need to inspect the bags, if not already done).

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / QVAM:

Continue

Tower 6 / Cu 0860:

Tower 6 has loaded and was started up late on 3rd shift.

North Screener / Cu 0860:

Screener is unlocked and set up to run.

South Screener / DPT 0101 done, E 474 next:

DPT finished, need to break down and clean up for E 474

#2662 (west) Pill Machine / AI-3915:

Down on second shift due to manpower. Started back up and running

#2664 (east) Pill Machine / AI-3915:

Down on second shift due to manpower. Started back up and running.

TK #2 / V 2010:

Done

TK #4 / Cu 0540:

Continue loading and unloading. Adding a second operator when possible to catch up on milling.

The correct screens have been found.

We are starting on bag 7 of lot #14.

Harrop Kiln / AI 3920:

Lit and holding.

Building 27 Belt Filter / 5020:

Ran on first shift. Running out current strike on second shift. Will resume on day shift tomorrow.

PRODUCTION PRIORITIES:

- 1) West Pfaudler**
- 2) South Precip/Dry**
- 3) Horne Tabletting**
- 4) #6RC/East Pfaudler**
- 5) #2 RC NORTH**
- 6) #4 Calciner**
- 7) #3 MED/#3RC**
- 8) #5 Calciner**
- 9) #4 Tunnel Kiln**
- 10) #2 MED/#2 RC**
- 11) Kneader NORTH**
- 12) Reduction Towers**